

MUD PUMP EXPENDABLES

FLUID END EXPENDABLES

EMSCO F-1000

7" x 10"

LINERS & LINER SEALS

VALVES, SEATS, SPRINGS & INSERTS

SIZE	HIGH CHROME	CERAMIC ZIRCONIA	LINER SEAL	STYLE	4 WEB	FULL OPEN
4"	G-0148-40HP	G-0148-40Z	G-282	VALVE ASSY-URETHANE	G-6-EH	G-6-V1
4 1/2"	G-0148-44HP	G-0148-44Z	G-282	VALVE ASSY-URETHANE HT	G-6-EH-HT	G-6-V1-HT
5"	G-0148-50HP	G-0148-50Z	G-282	VALVE SEAT	G-6DD-B6	G-6-S6
5 1/2"	G-0148-54HP	G-0148-54Z	G-282	VALVE SPRING	G-5710-115	G-5710-115
5 3/4"	G-0148-56HP	G-0148-56Z	G-282	INSERT-URETHANE	G-6-WI	G-6-FI
6"	G-0148-60HP	G-0148-60Z	G-282	INSERT-URETHANE HT	G-6-WI-HT	G-6-FI-HT
6 1/4"	G-0148-62HP	G-0148-62Z	G-282	SEAT PULLER ASSEMBLY *Does not include puller head		
6 1/2"	G-0148-64HP	G-0148-64Z	G-282	PULLER ASSEMBLY *	G-1700	G-1700
6 3/4"	G-0148-66HP	G-0148-66Z	G-282	PULLER HEAD	G-1700-6	G-D-6

PISTONS

SIZE	BORE HUB Ø SIZE	REPLACEABLE RUBBER PISTON ASSY	PISTON REPLACEMENT RUBBER KIT	BONDED RUBBER PISTON ASSY	SINGLE UROMETER URETHANE BONDED	URETHANE BONDED HIGH TEMP.
4"	1 1/2" & 1 5/8"	I-40-K15	G-40K-KIT	LL-40-K15	LLU-40-K15	LLU-40-K15-HT
4 1/2"	1 1/2" & 1 5/8"	I-44-B15	G-44B-KIT	LL-44-B15	LLU-44-B15	LLU-44-B15-HT
5"	1 1/2" & 1 5/8"	I-50-B15	G-50B-KIT	LL-50-B15	LLU-50-B15	LLU-50-B15-HT
5 1/2"	1 1/2" & 1 5/8"	I-54-B15	G-54B-KIT	LL-54-B15	LLU-54-B15	LLU-54-B15-HT
5 3/4"	1 1/2" & 1 5/8"	I-56-B15	G-56B-KIT	LL-56-B15	LLU-56-B15	LLU-56-B15-HT
6"	1 1/2" & 1 5/8"	I-60-B15	G-60B-KIT	LL-60-B15	LLU-60-B15	LLU-60-B15-HT
6 1/4"	1 1/2" & 1 5/8"	I-62-L15	G-62L-KIT	LL-62-L15	LLU-62-L15	LLU-62-L15-HT
6 3/4"	1 1/2" & 1 5/8"	I-64-L15	G-64L-KIT	LL-64-L15	LLU-64-L15	LLU-64-L15-HT

PISTON RODS, EXTENSION RODS & ACCESSORIES

	DIAMETER	PISTON ROD	EXTENSION ROD	ROD CLAMP	SUB ROD	PISTON ROD NUT
PART NO.	1 1/2"	G-6319-0075-00	G-6319-0020-00	G-6319-0071-00	-	G-50V14

GASKET

VALVE COVER GASKET	G-740	CYLINDER HEAD GASKET	G-282
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MUD PUMP EXPENDABLES**FLUID END MODULE & ACCESSORIES****EMSCO F-800/ F-1000**

ITEM	PART NO.	DESCRIPTION	QTY PER PUMP
1	G-6999-0086-02	Module, Studded Fluid End	3
2	G-6999-0087-02	Fluid Module, Only	3
3	G-7507-2108-00	Stud, Discharge Manifold	12
4	G-7601-0630-24	Nut, Power Frame Stud	12
5	G-7507-2205-00	Stud, Power Frame	18
6	G-7601-0630-17	Nut, Power Frame Stud	18
7	G-7507-2150-00	Stud, Threaded Ring	30
8	G-7601-0630-28	Nut, Threaded Ring Stud	30
9	G-6319-0026-00	Cage, Liner	3
10	G-6999-0089-00	Ring, Threaded Cylinder Head	3
11	G-6319-0090-00	Cap, Threaded Cylinder Head	3
12	G-6319-0027-00	Cover, Valve Pot	3
13	G-6319-0031-00	Plug, Cylinder Head	3
14	G-6397-0575-00	Guide, Upper Valve	3
15	G-6397-0603-00	Retainer Plate	3
16	G-7602-1610-46	Seal, Discharge Manifold	3
17	G-6319-0076-00	Seal, Valve Cover	3
18	G-7501-0051-00	Screw, Retainer	3
19	G-7602-1600-61	Seal, suction Manifold	3
20	G-6316-0096-00	Bushing, Lower Valve Guide	3
21	G-6319-0089-00	Clip, Locking	3
22	G-6319-0087-00	Guide, Lower Valve	3
23	G-7602-2200-32	Seal, Liner, Cylinder Head Plug	3

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